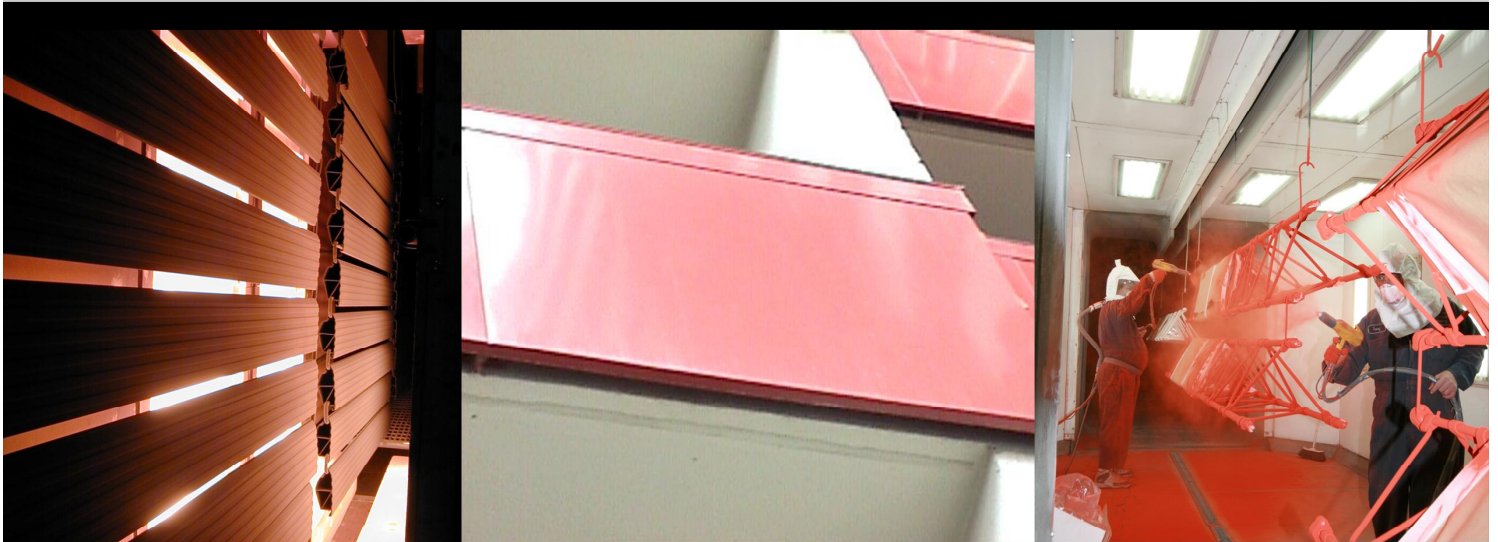




Aluminum Extrusion / Fabrications

- Architectural Powder Coating with a 25 Year Proven Track Record
- Certified Applicator for AAMA 2603, 2604, 2605 Powder Coatings
- ACL's 650' Architectural Aluminum Coating Line Includes:
 - Certified 240' 6 Stage Stainless Steel Pretreatment System
 - Fully Automated PLC Controlled Electrostatic Application Equipment
 - Certified Infrared / Convection Curing Ovens and Cool Down Tunnel
 - Repeatable Quality - Part to Part / Batch to Batch / Year over Year
- Extensive QA Testing Lab
- Warranties available up to 20 years
- Powder Coating affords increased durability and resistance to scratching & scuffing during fabrication & installation
- Custom colors available in all batch sizes
- Free of VOC, Environmentally friendly and Leed Compliant



ACL for Aluminum Extrusions / Fabrications

Is Your Potential Coater Certified to...

| | Potential | ACL |
|---------|--------------------------|-------------------------------------|
| ISO9001 | <input type="checkbox"/> | <input checked="" type="checkbox"/> |

AMMA 2605

| | |
|--------------------------|-------------------------------------|
| <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|--------------------------|-------------------------------------|

If certification is not required the following is the minimum requirements to successfully coat aluminum products

| | Potential | ACL |
|--|--------------------------|-------------------------------------|
| Minimum five-stage stainless steel power spray pre-treatment system to remove surface soils and residual oxides, etch, deox & properly convert surface | <input type="checkbox"/> | <input checked="" type="checkbox"/> |

| | | |
|--|--------------------------|-------------------------------------|
| Proper Aluminum Pretreatment Chemicals being used (not Iron Phosphate) Sufficient washer Drainbacks min. 6' longer than parts required to minimize Chemical Dragout Contamination | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|--|--------------------------|-------------------------------------|

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|---|--------------------------|-------------------------------------|
| Reverse osmosis rinse process for a super clean surface | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|---|--------------------------|-------------------------------------|

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|-----------------------------------|--------------------------|-------------------------------------|
| Constant over flow on rinse tanks | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|-----------------------------------|--------------------------|-------------------------------------|

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|----------------------------------|--------------------------|-------------------------------------|
| Washer condition well maintained | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
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|---|--------------------------|-------------------------------------|
| Certified Oven capabilities to properly cure and cool down products | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|---|--------------------------|-------------------------------------|

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| Oven Chart recorders to prove process oven temps | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
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|--|--------------------------|-------------------------------------|
| Fully Automated PLC Controlled Electrostatic Application Equipment | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|--|--------------------------|-------------------------------------|

| | | |
|---------------------|--------------------------|-------------------------------------|
| Cold Powder Storage | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
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|--|--------------------------|-------------------------------------|
| Complete Daily Substrate & Control testing (Adhesion/Thickness/Cure) | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
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| | | |
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| Chemical analysis 4 times per shift / Review Titration Logbook | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
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| | | |
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| Has Chemical Pre-Treaters Specifications on Hand | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
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| | | |
|---|--------------------------|-------------------------------------|
| Documentation of minimum 4,000 Salt Spray Hours | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|---|--------------------------|-------------------------------------|

| | | |
|---------------------------------------|--------------------------|-------------------------------------|
| Monthly Oven Calibration with Datapak | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|---------------------------------------|--------------------------|-------------------------------------|

| | | |
|-------------------------------------|--------------------------|-------------------------------------|
| Third Party Annual Oven Calibration | <input type="checkbox"/> | <input checked="" type="checkbox"/> |
|-------------------------------------|--------------------------|-------------------------------------|

ISO 9001

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