



Louver Patch Kit Instructions



Find affected area and remove all rust by grinding



Feather in by sanding with 60 grit



Wipe away all dust and dirt with clean rag.
(preferable with thinner)



Push down on metal lever, attach by sliding in 2:1 plunger to gun applicator



Pull down black cartridge holder & slide in tidal coat patch kit base cartridge



Remove cartridge tip



Attach large 6" nozzle by pressing in and twisting on.



Pull trigger of gun applicator and apply base coat to affected area. If desired paint may be spread with a foam brush



When base coat is fully dry/cured (approx.4hrs), sand area with 100 grit to feather in and remove all shine



**Wipe away all dust & dirt with clean rag.
(preferable with thinner)**



**Remove nozzle from cartridge and wipe excess paint, reapply
cartridge tip. Remove 2:1 plunger.**



Insert 4:1 plunger and top coat (grey) cartridge



Remove cartridge tip.



Attach small 3" nozzle by pressing in and twisting on.



Pull trigger and apply top coat to affected area. If desired paint may be spread with a foam brush.



Remove 3" nozzle and wipe excess paint. Dispose of old nozzle in garbage.



Attach cartridge tip and store supplies cool dry place



Completion of repaired louver.



Tidal coat patch kit ordering info:Part# AC-TCPK

Consist of : 1 gun with 2:1 & 4:1 plunger
10 Tidal Coat Base Cartridges, 10 Tidal Coat Top Cartridges,
10 Base Nozzles,10 Top Coat Nozzles



Tidal Coat Base ordering info: Part# AC-C21TCB
Tidal Coat Top Coat Info : Part# AC-C41TCT
Nozzles ordering info:
5.8" (base) Part# AC-N58B or 3.4" (top) Part# ACN34TC)

Consist of : 1 gun with 2:1 & 4:1 plunger
10 Tidal Coat Base Cartridges, 10 Tidal Coat Top Cartridges,
10 Base Nozzles,10 Top Coat Nozzles



Gun Applicator with 2:1 plunger ordering info: Part# AC-G21P
4:1 plunger info: Part# AC41P or 2:1 plunger info: Part# AC-21P

To order please contact: Automatic Coating Limited. 416-335-7500, 1-800-463-7510
acl@automaticcoating.com, www.automaticcoating.com
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