



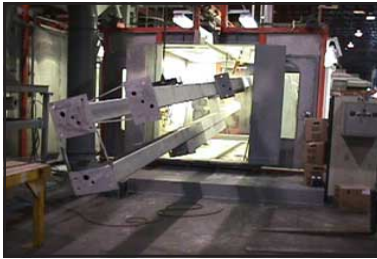
# Heavy Structural Steel

## ***AUTOMATIC COATING LIMITED***

Your Powder Coating / Painting Job Shop

***Heavy Steel fabricators find an easy solution for their powder coating needs in ACL***

***The large parts line is able to run both "high volume" or in this case low volume and makes easy work for these 30' x 3,000 pound structural steel supports***



*The structural steel at over 30' long and 3,000lbs easily drives through the line.*



*As the steel moves through the booth the spray teams have lots of room to do a great job of powder coating them.*



*After curing, the parts run through the cool down tunnel and cool from 400 to 100 degrees Fahrenheit.*



*Here in the unloading area the parts are cool enough to handle and are removed from the line.*



*The supports are stacked, inspected and where necessary touched up with a two part exterior coating system and are ready to ship.*



*ACL's experienced shipping team maneuver the supports with the over head crane and load the truck with zero damage.*

***Structural steel coating is only one area of ACL's coating capabilities, we offer the following equipment to serve all your needs and specifications.***

- \* 70,000 sq' modern facility
- \* Electrostatic Powder coating Line #1 with 5 stage wash 4'x 8' 12' opening, 2500 lb capacity.
- \* Electrostatic Powder coating Line #2 with 240' long 5 stage stainless steel washer 5' x 7' x 35' part opening, 4000 lbs capacity.
- \* Powder coating Line #3 with 9'x 9'x 24'x 10 ton multi oven batch system
- \* Powder coating Line #4 with Multi-Coat System
- \* State of the art spray booth & powder recovery system
- \* Automated Fluid bed dip up to 24' long (mil spec)
- \* Metal stripping burnoff 5'x 9'x 12'
- \* Extrusion cut to length service
- \* 6 automated gritblasting wheelabrators of all sizes
- \* Indoor loading docks with 10 ton overhead crane
- \* Product assembly areas.

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